



A high-performance, self-polishing, and revolutionary developed TBT-free antifouling paint. This product ensures maximum protection for any type of oceangoing and coastal vessels under broad range of marine fouling organisms with its unique formation, and guarantees no effect on the marine environment.

Culmination of years of research and development into the correct TBT-free solution and proven field experiences enable KCC to provide the right choice of protection of the vessels to the customers.

Seacare A/F7830 series is in compliance with IMO Anti-fouling System Convention (AFS/CONF/26).

<b>Recommended use</b>	Where long life service of anti-fouling property to be required. Hull outside of repair ship operating the area where organotin compounds are banned or restricted. Seacare A/F7830 is suitable for wide range of speed ships. Seacare A/F7830(F) is suitable for flat bottom.
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### Physical Properties

<b>Finish and Color</b>	Flat. Red Brown, Dark Brown, etc.
<b>Specific gravity</b>	Seacare A/F7830 : Approx. 1.8 Seacare A/F7830(F) : Approx. 1.6
<b>Solids by volume</b>	Seacare A/F7830 : Approx. 65 % Seacare A/F7830(F) : Approx. 50 %
<b>Spreading rate (Theoretical)</b>	Seacare A/F7830 : 5.2 m <sup>2</sup> /L in 125 μm dry film thickness on a smooth surface. Seacare A/F7830(F) : 4.0 m <sup>2</sup> /L in 125 μm dry film thickness on a smooth surface.
<b>Flash point</b>	26 °C / 79 °F (Closed cup)

### Application details

<b>Surface preparation</b>	Remove any oil, grease, dirt and any other contaminants from the surface before painting by proper method such as solvent cleaning and fresh water washing, etc.
<b>Preceding coat</b>	Korabor Aluminum H.B RH248, Kovinyl Sealer VH137AL, Korepox H.B. EH2560 or according to specification. * Tar bleeding may occur from Korepotar H.B. EH173S. This effect is only cosmetic and has no negative influence on the anti-fouling performance.
<b>Method of application</b>	Spray (Airless or Air), Roller or Brush application. For airless spray application ; Nozzle orifice : 635 μm ~ 787 μm (0.025" ~ 0.031") Output pressure : 20.7 MPa ~ 27.1 MPa Fan : 60 ° (Airless spray data are indicative and subject to adjustment)
<b>Thinning</b>	Thinner No. 002
<b>Application conditions</b>	The surface should be completely cleaned and dried. Do not apply when relative humidity is above 85 %. The surface temperature should be at least 2.7 °C (5 °F) above dew point to prevent condensation. In confined areas, ventilate with clean air during application to assist solvent evaporation.

<b>Film thickness</b>	100 ~ 150 $\mu\text{m}$ dry.			
	Two (2) or three (3) coats are recommended with different color of consecutive coats.			
	May be specified in another film thickness than indicated depending on purpose and the area.			
	This will alter spreading rate and may influence drying time and recoating interval.			
<b>Drying time</b>	Substrate temperature	5 °C / 41 °F	20 °C / 68 °F	30 °C / 86 °F
	Set to touch	8 h	2 h	2 h
	Dry through	18 h	6 h	4 h
*The actual drying time is subject to the film thickness, ventilation, humidity etc., and drying time under other temperature conditions should be checked and informed by KCC.				
<b>Recoating interval</b>	At 20 °C / 68 °F, Minimum : 6 h			
	Maximum : Free			
Prior to overcoating, remove the oil, salt, chalking material and any other contaminants on aged coating film completely by proper cleaning method such as solvent cleaning and/or fresh water washing.				

### Storage and package

<b>Shelf life</b>	12 months
<b>Packing Unit</b>	15 L, 18 L

### Remarks

<b>Note</b>	<p>Avoid contact with skin and inhalation of paint mist or solvent vapor.</p> <p>In case of eye contact, the eyes should be rinsed immediately by fresh water continuously for at least 15 minutes.</p> <p>Doctor's advice is recommended.</p> <p>In case of skin contact, the exposed area should be cleansed thoroughly with soap and water.</p> <p>Contaminated clothing should be removed and laundered with soap and water before reuse.</p> <p>In case of ingestion, swallow promptly a large quantity of milk, egg white or gelatin as a first aid. (If these are not available, drink a large quantity of water instead.) And obtain immediate medical attention.</p>
<b>1'st issue</b>	2013-01-01
<b>Revision</b>	2016-11-17

Disclaimer : The information in this data sheet is believed to the best of our knowledge based on laboratory test and practical experience. However, there are many factors affecting the performance of product and the product quality itself, so we are not able to guarantee without the confirmation of the purpose of using the product from us in writing. We reserve the right to change the data without notice and you should check that this data sheet is current prior to using the product.

